

Silicone-based soft denture liner **SOFRELINER TOUGH™ Medium**

ENGLISH

Carefully read all of these instructions before using SOFRELINER TOUGH M.

■ PRODUCT DESCRIPTION AND GENERAL INFORMATION

1. SOFRELINER TOUGH M is an addition-cured silicone chairside soft lining material for removable dentures.
2. SOFRELINER TOUGH M Kit contains PASTE, PRIMER and other accessories such as mixing cup, brushes, SHAPE ADJUSTMENT POINT (White), FINISHING POINT (Brown).
3. PRIMER is used solely for bonding to the acrylic surfaces. It cannot be used to bond nylon, metal and silicone surfaces. PASTE is dispensed in automix cartridge delivery system. The material sets in 5 minutes intraorally or 20 minutes at room temperature (23°C / 73°F) and has no odor or taste.

■ INDICATIONS

1. For pain caused by sharp ridges of alveolar bone and mucous atrophy.
2. Poor retention caused by extreme ridge atrophy.
3. Major undercut or maxillary / mandibular tori.
4. Retention of overdentures before the final attachment is placed.

■ CONTRAINDICATIONS

SOFRELINER TOUGH M is contraindicated in patients allergic to or hypersensitive to silicone and platinum compounds and should NOT be used on such patients.

■ PRECAUTIONS

1. SOFRELINER TOUGH M is designed for sale and use by licensed dental care professionals only. It is not designed for sale nor is it suitable for use by non-dental care professionals.
2. Use SOFRELINER TOUGH M only as instructed herein. DO NOT use SOFRELINER TOUGH M for any application other than those noted in these instructions.
3. DO NOT use SOFRELINER TOUGH M if the safety seal is broken or if it appears the contents have been tampered with.
4. PRIMER contains ethylacetate, which is a highly flammable and volatile solvent. Do not expose the PRIMER to open flame. Use in a ventilated room during use and close the cap tightly after use.
5. If patient salivates excessively or sensitively to SOFRELINER TOUGH M, as do some individuals, remove the denture and discontinue its use immediately.
6. Wear non-latex examination gloves at all times while using SOFRELINER TOUGH M to avoid the possibility of allergic reactions. Latex gloves may also inhibit the setting of SOFRELINER TOUGH M. If SOFRELINER TOUGH M PRIMER comes in contact with the examination gloves, immediately dispose of the examination gloves and wash hands thoroughly with water.
7. Avoid contact with eyes. In case of contact with eyes, thoroughly flush eyes with water, and immediately contact a physician.
8. Avoid contact of unmet chemical with skin. In case of contact with skin, clean affected area with rubbing alcohol, then thoroughly flush with water.
9. Avoid contact of unused materials with clothing. In case of contact with clothing, do not wash clothing until the patient's trachea or esophagus.
10. Aspirated or ingested SOFRELINER TOUGH M PASTE can cause asphyxiation or other injury. Immediately remove any excess lining material from the palatal area to avoid material flowing down the patient's throat. SOFRELINER TOUGH M is not radiopaque, and radiographs will not detect aspirated or ingested material. In case of an elderly patient whose reflex ability is compromised, set the chair in an upright position and instruct the patient to breathe through the nose in order to prevent the material from entering the airway.
11. DO NOT mix SOFRELINER TOUGH M with any materials not noted in these instructions.
12. After using SOFRELINER TOUGH M cartridge, the mixing tip must be replaced with the cartridge cap that comes with the cartridge at the time of purchase. Wipe off the excess paste on the tip of the cartridge with a clean cloth or tissue each time before using a new mixing tip or replacing the cartridge cap.
13. Always clean the spatula, brushes and cups with alcohol after each use to avoid cross contamination.
14. Instruct patients in accordance with the PATIENT PRECAUTIONS contained in the last section of these instructions.
15. To avoid inhaling dust while finishing, always wear a mask recommended by federal and/or local regulations.
16. Read and follow the manufacturers' instructions for all products mentioned in this instruction manual that are not included in this kit.
17. As much as possible, wear a mask recommended by the manufacturer to protect the patient from the dust that is released. Instruct patients to rinse their mouth with adequate amount of water after the treatment.
18. Do not place the PRIMER in direct contact with plastic materials, contact may dissolve some types of plastic.

■ NOTES FOR USE

1. In the case of a patient fitting denture, first line the denture with an acrylic material, such as TOKUYAMA REBASE II, chairside hard denture lining material, or any other laboratory/indirect procedures to fit the prosthesis.
2. In the case of an old worn denture, the surface to be lined should be first lined with new acrylic material since the materials absorbed in the old worn resin such as oil or water lowers the adhesion of SOFRELINER TOUGH M.
3. If the SOFRELINER TOUGH M PRIMER becomes thick due to volatilization, do not use it as the adhesive strength may be reduced.

4. Regarding the brush for the primer, wipe off the tip with alcohol-soaked cotton swab or gauge after each use. Contaminated brush can lower the adhesion of SOFRELINER TOUGH M.
5. Dispensing the PRIMER

Open the bottle of PRIMER. Attach the drip nozzle to the bottle. Dispense an adequate amount of PRIMER into the drip-cup. Replace the cap, closing the bottle tight immediately after dispensing.

■ Applying the PRIMER

Using the brush for the PRIMER, apply a thin, even coat of PRIMER on the denture surface where SOFRELINER TOUGH M is to be lined. Do not miss any areas where the PRIMER should be applied since this may cause poor adhesion. Then air-dry the surface thoroughly until viscous liquid remains.

■ The use of the PASTE

Load the SOFRELINER TOUGH M PASTE cartridge into a dispenser (sold separately). Open the cartridge cap of PASTE. Attach the mixing tip to the cartridge by aligning the notches, push it onto the surface where the PRIMER has been applied. Position the paste both on the mucosal side of denture and stone model.

■ Reattachment

Reattach the denture onto its gypsum stone model and press it with the lining jig. Leave undisturbed for 20 minutes or more at room temperature (23°C / 73°F).

■ Refer to following tools for shape adjustment and finishing.

Stages	Tools	Shapes
Trimming	Sharp scalpel	Slightly rounded blade
Shape Adjustment	SHAPE ADJUSTMENT POINT (White)	Round tapered end
Finishing	FINISHING POINT (Brown)	Round tapered end
Relief	DIAMOND ROUND BUR (sold separately)	Round

■ STORAGE

1. Store SOFRELINER TOUGH M at a temperature between 0 – 25 °C (32 – 77 °F).
2. Avoid direct exposure of SOFRELINER TOUGH M to heat, open flame, humidity and sunlight.
3. Do not use SOFRELINER TOUGH M after the indicated date of expiration.
4. DO NOT leave SOFRELINER TOUGH M unnecessarily within the reach of patients or children to avoid being swallowed by mistake.

■ DISPOSAL

1. To dispose of the PASTE, dispense unused paste from the cartridge and allow it to set prior to disposal.
2. The remaining PRIMER liquid should be absorbed in an inert absorbent material such as gauze or cotton, and disposed of in accordance with local regulations.

■ CLINICAL APPLICATION OF SOFRELINER TOUGH M INTRAOURAL LINING METHOD

1. Examination of mouth

Check intraoral condition by inspection and palpation. Examine the area where needs relief.

2. Examination of the denture

If the denture is worn or old, line the denture first using TOKUYAMA REBASE II, chairside hard denture lining material. The hard lining material should be applied in the appropriate area of the denture base to the tooth bearing area. The new material is ground down according to the procedure in step 4, a newly lined layer of hard lining material is left on the denture bearing area, allowing SOFRELINER TOUGH M to adhere to it.

3. Fabrication of a gypsum model

Take an impression with the patient biting on the denture, then pour a stone slurry onto the impression. Make a stone index of the teeth and mount the denture on the index of a lining jig. Relieve the stone model with wax in the region where may cause pain in the mouth. Apply a separating medium on the ridge area of the gypsum model so the lining material will not adhere to it.

4. Preparation

Grind the tissue side of the denture with a cross cut carbide bur to the proper depth. Bevel the borders of the denture to allow 1 millimeter of material to roll over the borders (See Figure 1).

5. Dispensing the PRIMER

Open the bottle of PRIMER. Attach the drip nozzle to the bottle. Dispense an adequate amount of PRIMER into the drip-cup. Replace the cap, closing the bottle tight immediately after dispensing.

6. Applying the PRIMER

Using the brush for the PRIMER, apply a thin, even coat of PRIMER on the denture surface where SOFRELINER TOUGH M is to be lined. Do not miss any areas where the PRIMER should be applied since this may cause poor adhesion. Then air-dry the surface thoroughly until viscous liquid remains.

7. The material sets in 5 minutes intraorally or 20 minutes at room temperature (23 °C / 73°F). After 24 hours the liners firmly. The finishing procedure can be performed immediately after the removal of the newly lined denture from the mouth or a gypsum model.

8. Soaking the denture in solutions containing heavy bleach may alter the color of SOFRELINER TOUGH M however, it will not affect its performance.

9. Instruct patient to clean the denture as described in PATIENT PRECAUTIONS.

10. Since silicone-based fit checking material sticks to SOFRELINER TOUGH M, apply Vaseline on the surface prior to use.

11. If there is a fracture in the finished liner, completely remove the liner and repeat the procedure.

12. Refer to following tools for shape adjustment and finishing.

■ PATIENT PRECAUTIONS

Patients should be informed of the following instructions to enhance the longevity, durability and safety of a denture lined with SOFRELINER TOUGH M:

1. SOFRELINER TOUGH M lining material should not be scrubbed with a denture brush or toothbrush. The best way to clean SOFRELINER TOUGH M is with a sponge or a soft cloth. Gently clean the surface of the SOFRELINER TOUGH M surface with a sponge or gauze saturated with soap. Use gentle wiping motion to remove all debris and food deposits from the SOFRELINER TOUGH M lining material. The tooth surface and hard acrylic denture base may be cleaned with a regular dental brush by scrubbing with soap, denture toothpaste or regular denture cleaner at the dentist's discretion.

2. Soak the denture at least once a day, preferably at bedtime, in an oxygenating denture cleaner (i.e. Polident, Effervescent, etc.). The denture should not be cleaned with an oxygenating cleaner within the patient's mouth. Color fading may occur with long term use, depending upon the patient's denture maintenance. Use a denture cleaner according to its manufacturer instructions.

3. Soaking the denture in heavily bleaching solutions may alter the color of the SOFRELINER TOUGH M however, it will not affect its performance.

4. The denture should be stored in water when not being worn.

5. The lined denture should be inspected and ultrasonically cleaned by a dentist every three months, or whenever plaque deposit is noted down over the borders (See Figure 1). Remove the grinding dust with a dry brush or dry oil-free spray.

Note: When the border is placed within the flange of denture base, grind the tissue side of the denture with round bur (for acrylic resin) to the proper depth (See Figure 2).

13. If the denture is sensitive to silicone, use of the denture should be discontinued, and the patient should contact his/her dentist immediately.

14. The manufacturer of SOFRELINER TOUGH M is not responsible for damage or injury caused by improper use of this product. It is the personal responsibility of the user to ensure that this product is suitable for an appropriate application before use.

Product specifications of SOFRELINER TOUGH M are subjected to change without notification. When the product specifications change, the instruction and precaution may change also.

■ CLINICAL APPLICATION OF SOFRELINER TOUGH M INTRAOURAL LINING METHOD

In most cases the optimum thickness of SOFRELINER TOUGH M should be 1-2 millimeter. If a thickness of over 2 millimeters is required, the area should first be lined with TOKUYAMA REBASE II, chairside hard denture liner, to obtain sufficient denture base. Excessive removal of denture resin could cause denture to fracture and weaken.

1. Preparation

Check intraoral condition by inspection and palpation. Remove denture from patient's mouth and clean the area to be lined with soap and water. Rinse thoroughly and air-dry the denture surface completely. Grind the tissue side of the denture base with a carbide bur to the proper depth (See Figure 1).

Note: When the border is placed within the flange of denture base, grind the tissue side of the denture with round bur (for acrylic resin) to the proper depth (See Figure 2).

15. The material sets in 5 minutes intraorally or 20 minutes at room temperature (23 °C / 73°F). After 24 hours the liners firmly. The finishing procedure can be performed immediately after the removal of the newly lined denture from the mouth or a gypsum model.

16. Soaking the denture in solutions containing heavy bleach may alter the color of SOFRELINER TOUGH M however, it will not affect its performance.

17. The denture should be stored in water when not being worn.

18. Since silicone-based fit checking material sticks to SOFRELINER TOUGH M, apply Vaseline on the surface prior to use.

19. If there is a fracture in the finished liner, completely remove the liner and repeat the procedure.

20. Refer to following tools for shape adjustment and finishing.

■ PATIENT PRECAUTIONS

Patients should be informed of the following instructions to enhance the longevity,

durability and safety of a denture lined with SOFRELINER TOUGH M:

1. SOFRELINER TOUGH M lining material should not be scrubbed with a denture brush or toothbrush. The best way to clean SOFRELINER TOUGH M is with a sponge or a soft cloth. Gently clean the surface of the SOFRELINER TOUGH M surface with a sponge or gauze saturated with soap. Use gentle wiping motion to remove all debris and food deposits from the SOFRELINER TOUGH M lining material. The tooth surface and hard acrylic denture base may be cleaned with a regular dental brush by scrubbing with soap, denture toothpaste or regular denture cleaner at the dentist's discretion.

2. Soak the denture at least once a day, preferably at bedtime, in an oxygenating denture cleaner (i.e. Polident, Effervescent, etc.). The denture should not be cleaned with an oxygenating cleaner within the patient's mouth. Color fading may occur with long term use, depending upon the patient's denture maintenance. Use a denture cleaner according to its manufacturer instructions.

3. Soaking the denture in heavily bleaching solutions may alter the color of the SOFRELINER TOUGH M however, it will not affect its performance.

4. The denture should be stored in water when not being worn.

5. The lined denture should be inspected and ultrasonically cleaned by a dentist every three months, or whenever plaque deposit is noted down over the borders (See Figure 1). Remove the grinding dust with a dry brush or dry oil-free spray.

Note: When the border is placed within the flange of denture base, grind the tissue side of the denture with round bur (for acrylic resin) to the proper depth (See Figure 2).

16. If the denture is sensitive to silicone, use of the denture should be discontinued, and the patient should contact his/her dentist immediately.

17. The manufacturer of SOFRELINER TOUGH M is not responsible for damage or injury caused by improper use of this product. It is the personal responsibility of the user to ensure that this product is suitable for an appropriate application before use.

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Note: When the border is placed within the flange of denture base, grind the tissue side of the denture with round bur (for acrylic resin) to the proper depth (See Figure 2).

2. 因骨過度壓縮所造成的凹陷性不平整。

3. 上頜或下頜隆起的凹陷。

4. 安裝附屬之覆蓋義齒的凹陷。

禁用事項
SOFRELINER TOUGH M 不適用於對矽膠或白金化合物過敏的患者。

注意事項

1. SOFRELINER TOUGH M 只能銷售給有執照的牙科護理專業人員使用。本產品不能銷售給非牙科護理專業人員使用。
2. SOFRELINER TOUGH M 只可依照本說明書的操作方式來使用。切勿將SOFRELINER TOUGH M 用於任何其他的目的。
3. SOFRELINER TOUGH M 的安全封條被撕開，或內容物明顯損壞時，切勿使用。
4. PRIMER 含有乙酸乙酯，它是一種非常易燃且揮發性的溶劑。切勿將PRIMER 暴露於明火中。使用時須保持房間的空氣流通，並隨時將蓋子蓋緊。
5. 若患者對SOFRELINER TOUGH M 產生敏感或過敏反應，如突發性皮炎癢，須立即移除義齒並停止使用。
6. 使用SOFRELINER TOUGH M 時須佩戴不含乳膠的檢查手套，以防止任何敏感反應。乳膠手套可能影響SOFRELINER TOUGH M 的凝固。若SOFRELINER TOUGH PRIMER 接觸到檢查手套，須立即丟棄並用清水沖洗手。
7. 應避免與乳膠或銀接觸。萬一接觸到眼睛，用清水充分沖洗眼睛並立即就醫。
8. 應避免與乳液的化學品與皮膚直接接觸。萬一接觸到皮膚，將乳液抹於患處，然後用清水仔細沖洗。
9. 應避免與食物或藥物的接觸。萬一接觸到衣物，不要馬上擦拭，應待其凝固後再剷掉。
10. 避免多餘藥品流入患者的氣管或食道：吸入或誤食SOFRELINER TOUGH M PASTE 將造成窒息或其他傷害。須立即除去患者面部的多餘藥材，以防止藥品誤食或吸入藥品。使用反射力不良的老年患者時，將牙科椅直立，指導患者用鼻子呼吸以免藥品從鼻腔進人。
11. 切勿將SOFRELINER TOUGH M 混合使用。當混合使用之後，須更換混合頭與購買時附帶的槍頭。
12. 在使用時混合頭與槍頭之後，用紙巾擦去乳膠與混合頭和槍頭的多餘PASTE。
13. 每次使用後，用清潔潔淨刀、刷子與漂白劑，以防交叉污染。
14. 指導患者遵守本書之明確規範時的患者須知。
15. 為避免乳胶與乳液接觸，請經常佩戴依戴國家與地區規定製造的標準口罩。
16. 閱讀並遵守說明書（不在本產品盒內），提及的所有产品的廠牌指示。
17. 盡量避免在臨床場景之外的口腔黏膜與SOFRELINER TOUGH M 接觸。指導患者在治療結束後用適量的清水漱口。
18. 切勿讓PRIMER 與塑膠材料直接接觸，因某些塑料可能因接觸而融化。

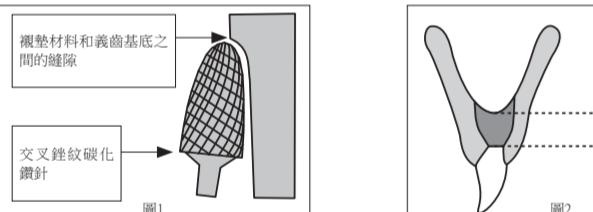
使用須知

1. 當義齒尚未不適時，首先使用丙烯酸樹脂的牙科義齒硬襯劑，如 TOKUYAMA REBASE II，襯墊義齒，或進入其他實驗室間接操作與密合。
2. 用於齲洞時，襯墊表面與使用的牙科樹脂襯墊，否則油分或水分等舊樹脂已吸收的物質可能降低SOFRELINER TOUGH M 的粘合力。
3. 若SOFRELINER TOUGH M 合成接觸會變黃，須停止使用。
4. 在每次使用後，使用酒精棉球或紗布擦拭PRIMER 毛刷的頂端。不潔的毛刷可能會造成SOFRELINER TOUGH M 的粘合力降低。
5. 請勿用PASTE 混合，這可能導致PASTE 內含氯氣，造成變質、色斑和產生臭味。
6. 避免將SOFRELINER TOUGH M 與以下材料接觸：因為它們可能阻礙SOFRELINER TOUGH M 的凝固。矽膠樹脂材料、含丁香酚的材料、聚醚橡膠印模材料、天然橡膠手套，其它廠商的軟襯墊材料以及未標示的樹脂樹脂。
7. 本產品在室溫中於5分鐘內凝固，在室溫（23 °C / 73.4 °F）下會於20分鐘內凝固。24小時後本襯墊顯微鏡下，從口腔或石膏模型上取出新襯墊的義齒後即刻進行沖洗。
8. 當將義齒浸泡在溫度較高水中時，可能會改變SOFRELINER TOUGH M 的顏色，但此舉不會影響其功能。
9. 指導患者按照患者須知了解基底義齒。
10. 因為PRIMER 是主要的嵌合檢查材料會結合SOFRELINER TOUGH M，使用前須在表面塗上凡士林。
11. 完成的襯墊上有裂痕，須將襯墊完全除去並重新操作。
12. 參照以下用來調整形狀及拋光的工具。

階段	工具	形狀
裁剪	鋒利的手術刀	刀刃稍圓
調整形狀	SHAPE ADJUSTMENT POINT (白色)	圓錐形預備
拋光	FINISHING POINT (棕色)	圓錐形預備
緩解	DIAMOND ROUND BUR (另售)	圓形

■ SOFRELINER TOUGH M 的應用與口腔內襯墊法
一般情況下SOFRELINER TOUGH M 的厚度為1-2毫米。若厚度為2毫米以上，需先採用TOKUYAMA REBASE II - 牙科義齒硬襯劑進行襯墊，獲得充足的義齒基底。若去除過多的義齒樹脂，可能弄碎或割裂義齒。

1. 備備
以視覺或觸診檢查口腔情況。從患者口中除去義齒，用肥皂或清水清潔將襯墊的區域。接著仔細清潔義齒表面並完全乾燥，再用交叉鍍化硬襯劑將義齒的組織側磨至合適的深度。將義齒邊緣磨出來，材料可供完全接觸（見圖1）。用圓頭針將義齒的組織面（丙烯酸樹脂）磨到合適的深度（見圖2）。



2. 抽取PRIMER
打開PRIMER瓶。將點滴嘴放在瓶上，抽出適量的PRIMER至點滴杯中。放回蓋子，抽完後立即旋緊。

3. 塗抹PRIMER
在即刻襯墊SOFRELINER TOUGH M 的義齒表面薄薄地、均勻地塗抹一層PRIMER。不論是否計述所有應塗PRIMER的部位，否則會造成粘合度變低。然後徹底地風乾表面，直至無法看到任何殘留液體。

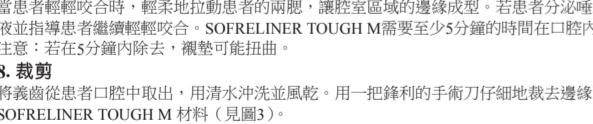
4. 調配PASTE
將SOFRELINER TOUGH M PASTE混合裝在一個混合容器中（另售）。打開PASTE槍蓋，對齊四口後將混合槍管接上槍管，接著將其按入槍內，順時針旋轉混合管90度。

5. 塗抹PASTE
打開PRIMER瓶。將點滴嘴放在瓶上。抽出適量的PRIMER至點滴杯中。放回蓋子，抽完後立即旋緊。

6. 拋光
在即刻襯墊，使用SHINE ADJUSTMENT POINT (白色)，採用不超過15,000 rpm的輕壓，使鑽針在小圓周內旋轉；在拋光時使用FINISHING POINT (棕色)，採用不超過4,000 rpm的輕壓。

7. 檢查
當患者輕輕咬合時，輕柔地拉伸患者的兩腮，讓腔室區域的邊緣成型。若患者分泌唾液，吸出唾液並指導患者輕輕咬合。SOFRELINER TOUGH M 需要至少5分鐘的時間在口腔內凝固。

8. 裝戴
將義齒從患者口腔中取出用清水沖洗並風乾。用一把鋒利的手術刀仔細地裁去邊緣區域多餘的SOFRELINER TOUGH M (見圖3)。



9. 拋光
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10. 再調整
按的程序再次調節義齒。若須在襯墊表面添加新材料，則須將義齒上現有襯墊除去，以新增襯墊替之。

11. 去除
用鋸片工具切割掉去除大塊SOFRELINER TOUGH M材料。磨碎其餘殘留材料。

12. 檢查
將義齒從患者口腔中取出用清水沖洗並風乾。注意：應從襯墊部位旋轉SHAPE ADJUSTMENT POINT與FINISHING POINT至義齒部位，以防破壞。

■ SOFRELINER TOUGH M 實驗室襯墊法的臨床應用

1. 口腔檢查
視診並檢查口腔內腔：檢查齲洞或缺隙的部位。

2. 檢查義齒
若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

3. 建造石膏模型

讓患者將義齒咬出一個印模，在印模上灑一層石蠟。製作一套牙齒的石膏模型並將義齒安置在襯墊上。

在石膏模型記憶口腔內可能疼痛的部位塗上一層蠟，並在石膏模型的突起部位塗一層分離劑以與襯墊材料結合。

4. 備料

用交叉鍍化硬襯劑將義齒的組織側磨到合適的深度。將義齒邊緣磨出來毫米材料可充填的隙縫後（見圖1），用毛刷或刷子、無油空氣將研磨粉吹去，並在石膏模型的突起部位塗一層分離劑以與襯墊材料結合。

5. 塗抹PRIMER

打開PRIMER瓶。將點滴嘴放在應塗PRIMER的部位，否則會造成粘合度變低。然後徹底地風乾表面，直至無法看到任何殘留液體。

6. 調配PASTE

將SOFRELINER TOUGH M PASTE混合裝在一個混合容器中（另售）。打開PASTE槍蓋，對齊四口後將混合槍管接上槍管，接著將其按入槍內，順時針旋轉混合管90度。

7. 塗抹PASTE

打開PRIMER瓶。將點滴嘴放在應塗PRIMER的表面上。抽出適量的PRIMER至點滴杯中。放回蓋子，抽完後立即旋緊。

8. 沾抹PRIMER

使用PRIMER毛刷，在即刻襯墊SOFRELINER TOUGH M 的義齒表面薄薄地、均勻地塗抹一層PRIMER。不論是否計述所有應塗PRIMER的部位，否則會造成粘合度變低。然後徹底地風乾表面，直至無法看到任何殘留液體。

9. 再調整

按的程序再次調節義齒。若須在襯墊表面添加新材料，則須將義齒上現有襯墊除去，以新增襯墊替之。

10. 去除

用鋸片工具切割掉去除大塊SOFRELINER TOUGH M材料。磨碎其餘殘留材料。

11. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

12. 檢查

將義齒從患者口腔中取出用清水沖洗並風乾。用一把鋒利的手術刀仔細地裁去邊緣區域多餘的SOFRELINER TOUGH M (見圖3)。

13. 拋光

在即刻襯墊，使用SHINE ADJUSTMENT POINT (白色)，採用不超過15,000 rpm的輕壓，使鑽針在小圓周內旋轉；在拋光時使用FINISHING POINT (棕色)，採用不超過4,000 rpm的輕壓。

14. 檢查

當患者輕輕咬合時，輕柔地拉伸患者的兩腮，讓腔室區域的邊緣成型。若患者分泌唾液，吸出唾液並指導患者輕輕咬合。SOFRELINER TOUGH M 需要至少5分鐘的時間在口腔內凝固。

15. 檢查

將義齒從患者口腔中取出用清水沖洗並風乾。注意：應從襯墊部位旋轉SHAPE ADJUSTMENT POINT與FINISHING POINT至義齒部位，以防破壞。

16. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

17. 檢查

將義齒從患者口腔中取出用清水沖洗並風乾。注意：應從襯墊部位旋轉SHAPE ADJUSTMENT POINT與FINISHING POINT至義齒部位，以防破壞。

18. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

19. 檢查

將義齒從患者口腔中取出用清水沖洗並風乾。注意：應從襯墊部位旋轉SHAPE ADJUSTMENT POINT與FINISHING POINT至義齒部位，以防破壞。

20. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

21. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

22. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

23. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

24. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

25. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

26. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

27. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

28. 檢查

若義齒已崩解，首先使用TOKUYAMA REBASE II - 牙科義齒襯墊材料。硬襯墊材料須塗抹至適當厚度，這樣在第4步打磨新材料時，義齒支承部位才會有一層新的硬襯墊材料，以便結合SOFRELINER TOUGH M。

29. 檢查